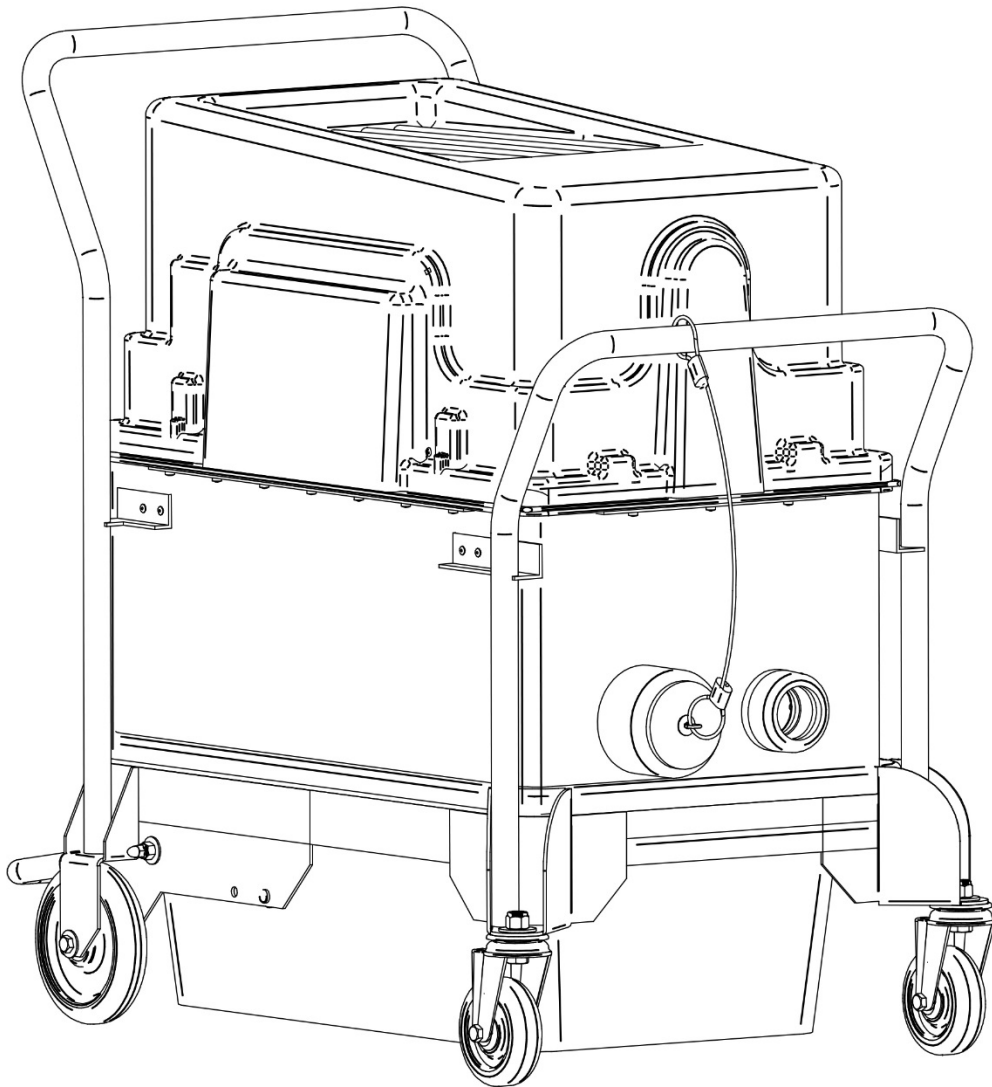
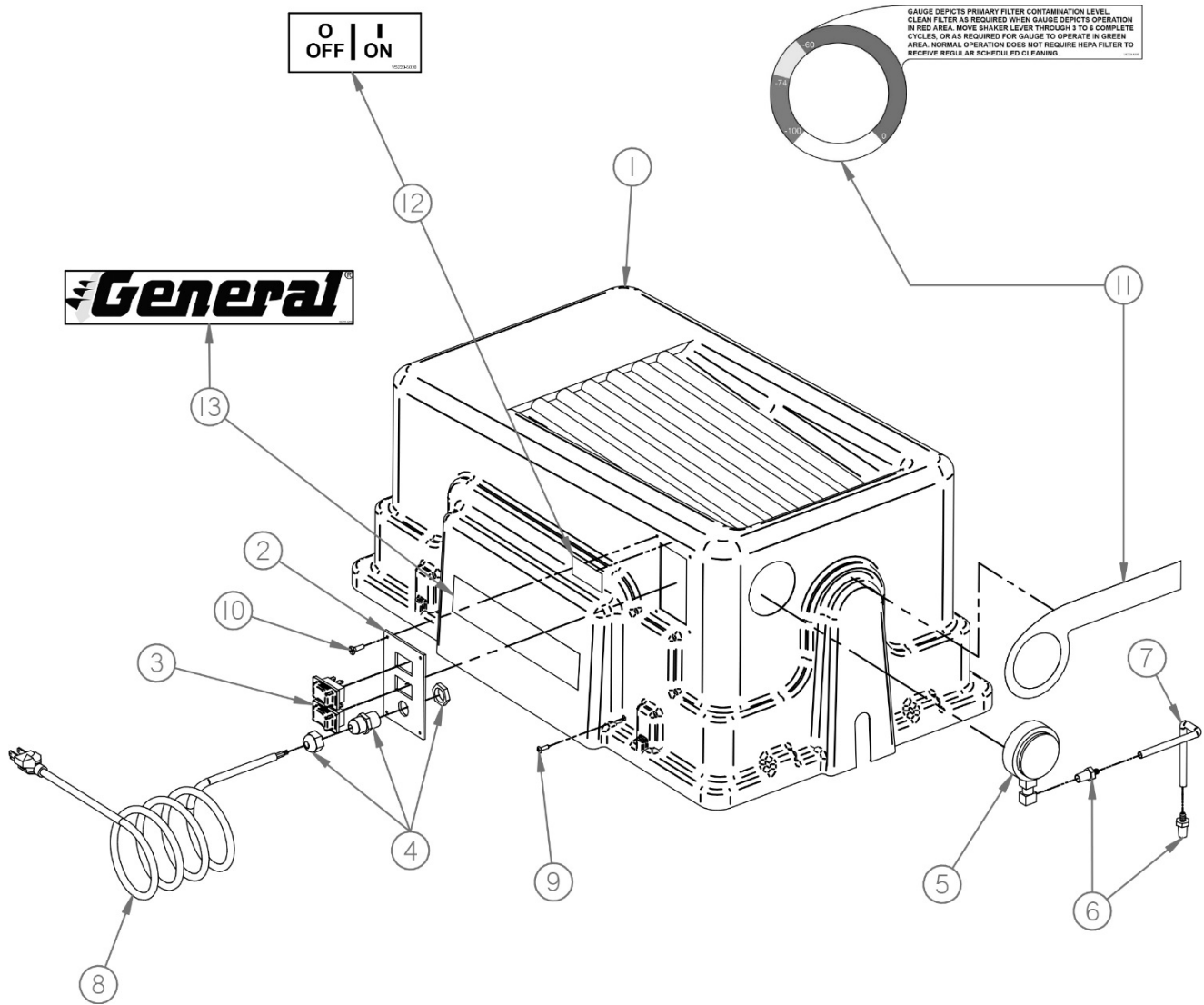


14 Replacement Parts VS220 DUST-COLLECT-R® System



Replacement Parts Diagram Motor Cover VS220 DUST-COLLECT-R®



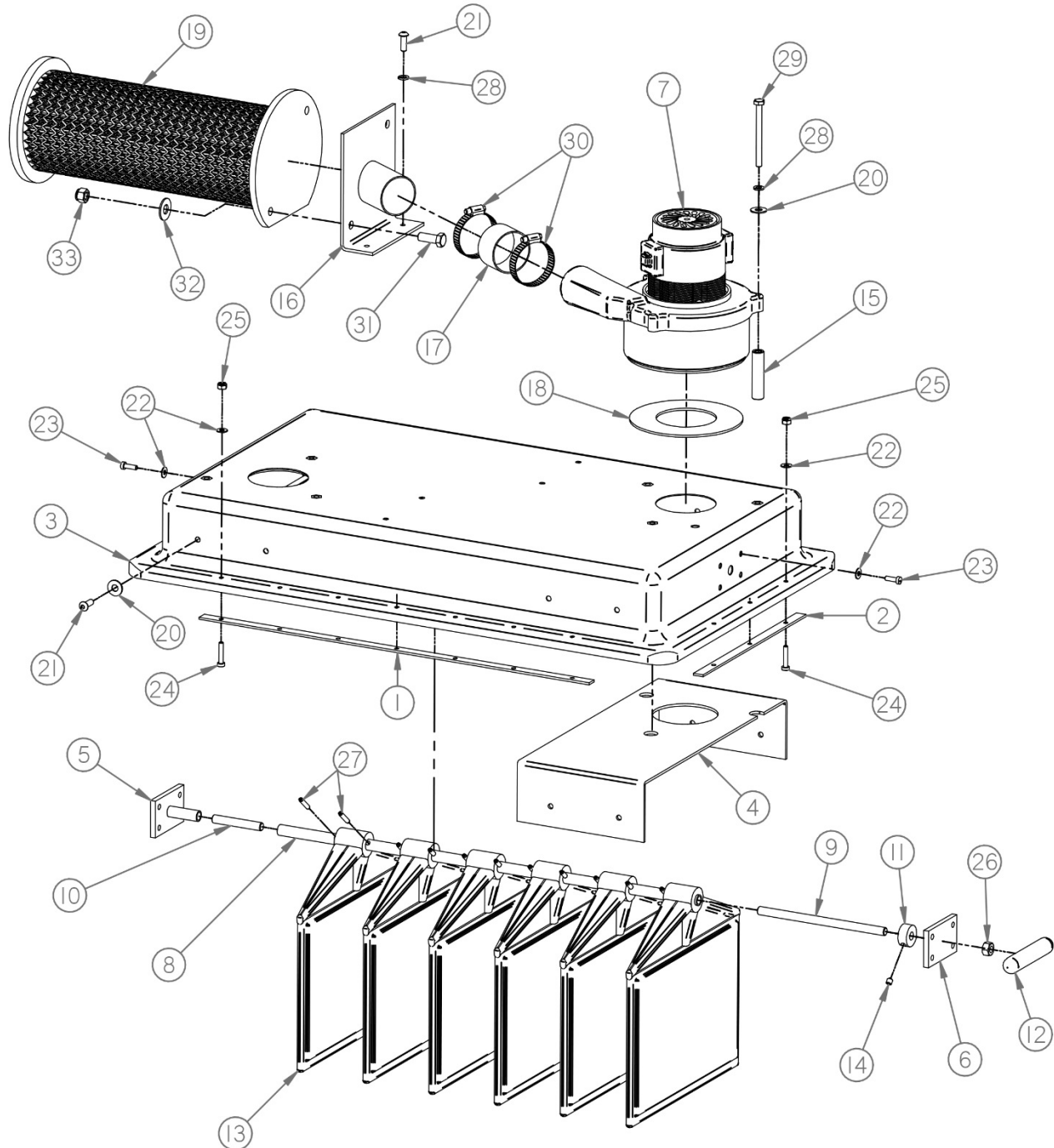
Replacement Parts Diagram

Motor Cover

VS220 DUST-COLLECT-R®

Reference Number	Part Number	Description	Quantity
1	VS220-0010	Cover, Motor, Electric	1
2	VS220-0150	Plate, Switch	1
3	VS220-0160	Switch, Motor, ON/OFF	2
4	EP8ACP-0120	Relief, Strain	1
5	VS220-0170	Gauge, Vacuum	1
6	VS220-0180	Fitting, Line, Vacuum	2
7	VS220-0220	Line, Vacuum	1
8	VS220-0230	Cord, Electrical	1
9	EP8ACP-0140	Screw, Self Tap, #7 X 5/8	4
10	38020401	FHMS, #8-32 X 1/2, ZY	4
11	VS220-5040	Decal, Gauge, Vacuum	1
12	VS220-5030	Decal, ON/OFF	1
13	GECD-5030	Decal, General, 1-7/8 X 9-1/2	2

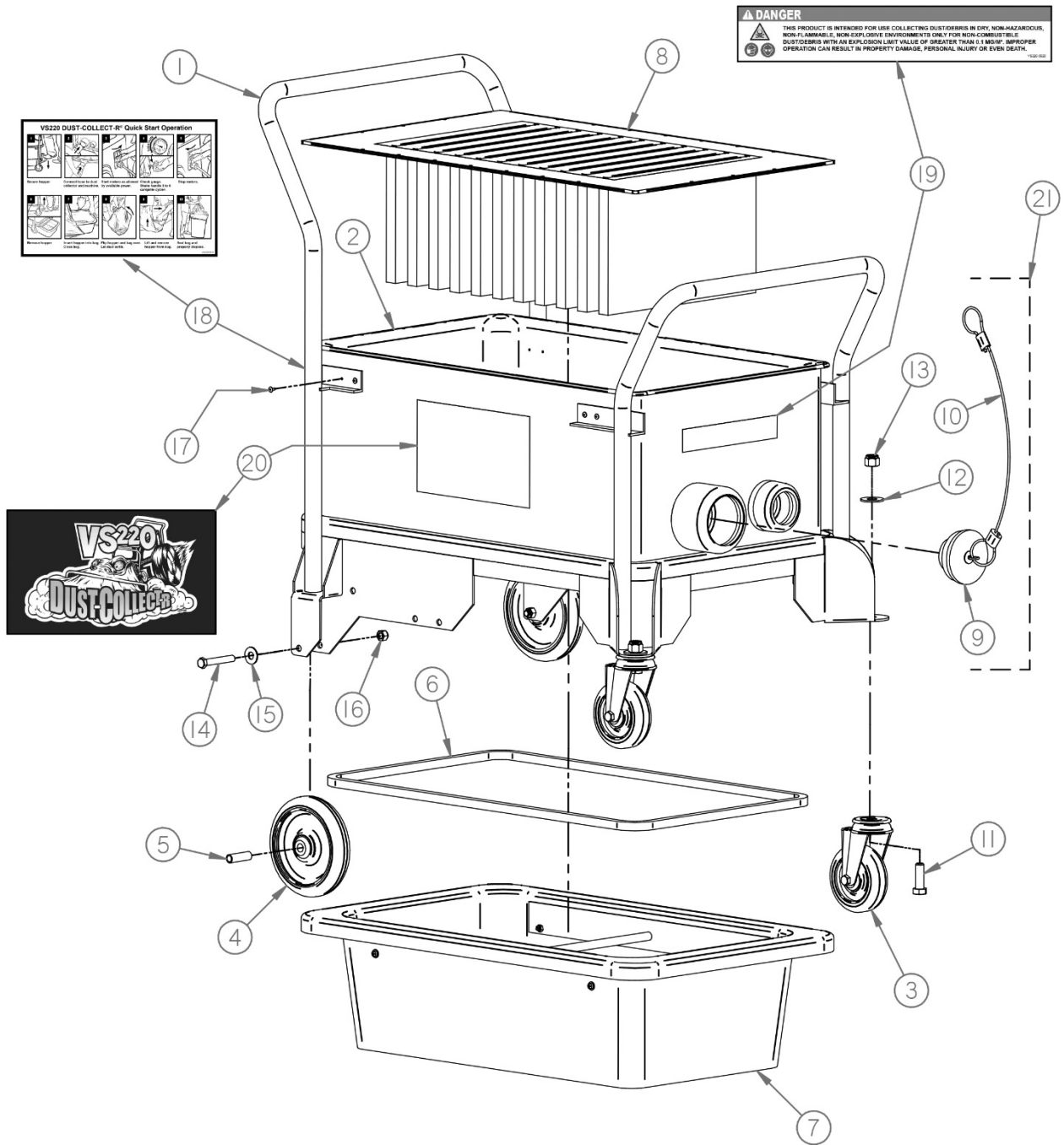
Replacement Parts Diagram Motor Housing VS220 DUST-COLLECT-R®



Replacement Parts Diagram Motor Housing VS220 DUST-COLLECT-R®

Reference Number	Part Number	Description	Quantity
1	VS220-0200	Bracket, Mounting, Cover	2
2	VS220-0210	Bracket, Mounting, Cover	2
3	VS220-0190	Housing, Mount, Motor	1
4	VS220-0280	Support, Mount, Motor	2
5	VS220-0290	Support, Tube, Shaker	1
6	VS220-0300	Support, Tube, Handle	1
7	VS220-0020	Motor, Electric	2
8	VS220-0310	Axle, Shaker	1
9	VS220-0320	Axle, Handle, Shaker	1
10	VS220-0330	Bolt, Modified	1
11	VS220-0340	Collar, Locking	1
12	VS220-0120	Handle, Bar, Shaker	1
13	VS220-0350	Element, Shaker	6
14	31040200	Screw, Set, 1/4-20 X 1/4, PF	1
15	VS220-0360	Spacer, Motor, Electric	6
16	VS220-0040	Bracket, Filter, HEPA	2
17	VS220-0140	Boot, Connecting	2
18	VS220-0130	Gasket, Foam	2
19	VS220-0030	Filter, HEPA	2
20	17040000	Washer, Flat, 1/4, ZY	14
21	55040600	BHSCS, 1/4-20 X 3/4, ZY	12
22	17030000	Washer, Flat, #10, ZY	28
23	37030501	PHRHMS, #10-32 X 5/8, ZY	8
24	37030801	PHRHMS, #10-32 X 1, ZY	20
25	53030001	Nut, Nylok, #10-32, ZY	20
26	18060000	Nut, Hex, 3/8-16, ZY	1
27	20030800	Pin, Roll, 3/16 X 1	11
28	16040000	Washer, Lock, 1/4, ZY	10
29	15042400	HHCS, 1/4-20 X 3, ZY	6
30	56320000	Clamp, Hose, 2D	4
31	15060800	HHCS, 3/8-16 X 1, ZY	4
32	17060000	Washer, Flat, 3/8, ZY	4
33	53060000	Nut, Nylok, 3/8-16, ZY	4

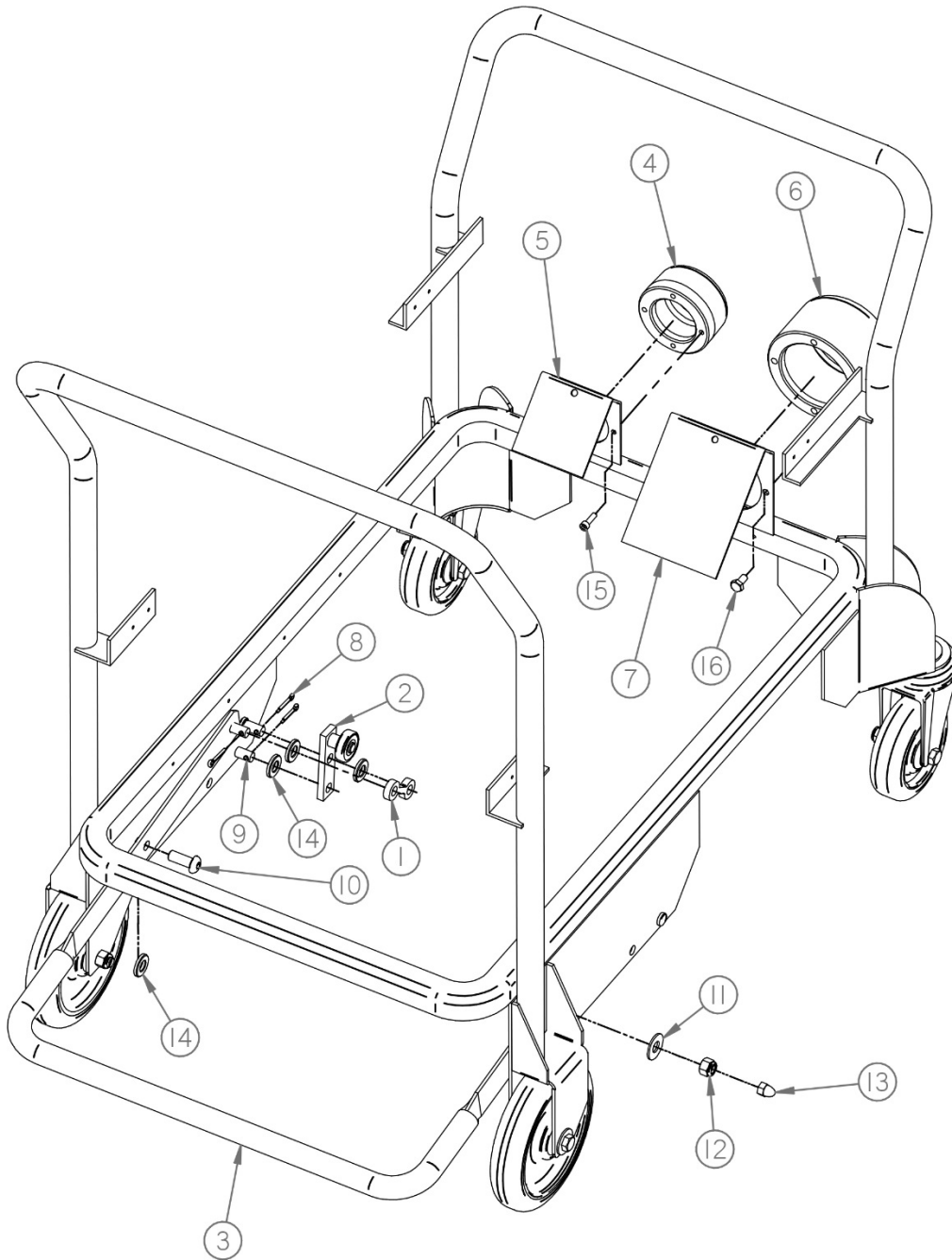
Replacement Parts Diagram Lower Housing VS220 DUST-COLLECT-R®



Replacement Parts Diagram Lower Housing VS220 DUST-COLLECT-R®

Reference Number	Part Number	Description	Quantity
1	VS220-0070	Weldment, Frame	1
2	VS220-0050	Housing, Filter	1
3	VS220-0090	Caster, Swivel	2
4	VS220-0100	Caster, Rigid	2
5	VS220-0100-010	Bushing, Caster, Rigid	2
6	VS220-0370	Gasket, Pan, Dust	1
7	VS220-0110A	Assembly, Pan, Dust	1
8	VS220-0060	Filter, Primary	1
9	VS220-0240-010	Cover, Inlet	1
10	VS220-0240-020	Lanyard, Inlet	1
11	15081200	HHCS, 1/2-13 X 1-1/2, ZY	2
12	17080000	Washer, Flat, 1/2, ZY	2
13	53080000	Nut, Nylock, 1/2-13, ZY	2
14	15062000	HHCS, 3/8-16 X 2-1/2, ZY	2
15	17060000	Washer, Flat, 3/8, ZY	2
16	53060000	Nut, Nylok, 3/8-16, ZY	2
17	46020200	Rivet, Pop, 1/8 X 1/4, SS	24
18	VS220-5010	Decal, Instruction, Vacuum	1
19	VS220-5020	Decal, Warning, Silica	1
20	VS220-5050	Decal, VS220	2
21	VS220-0240A	Assembly, Cover, Inlet, (Includes Ref. 9 & 10)	

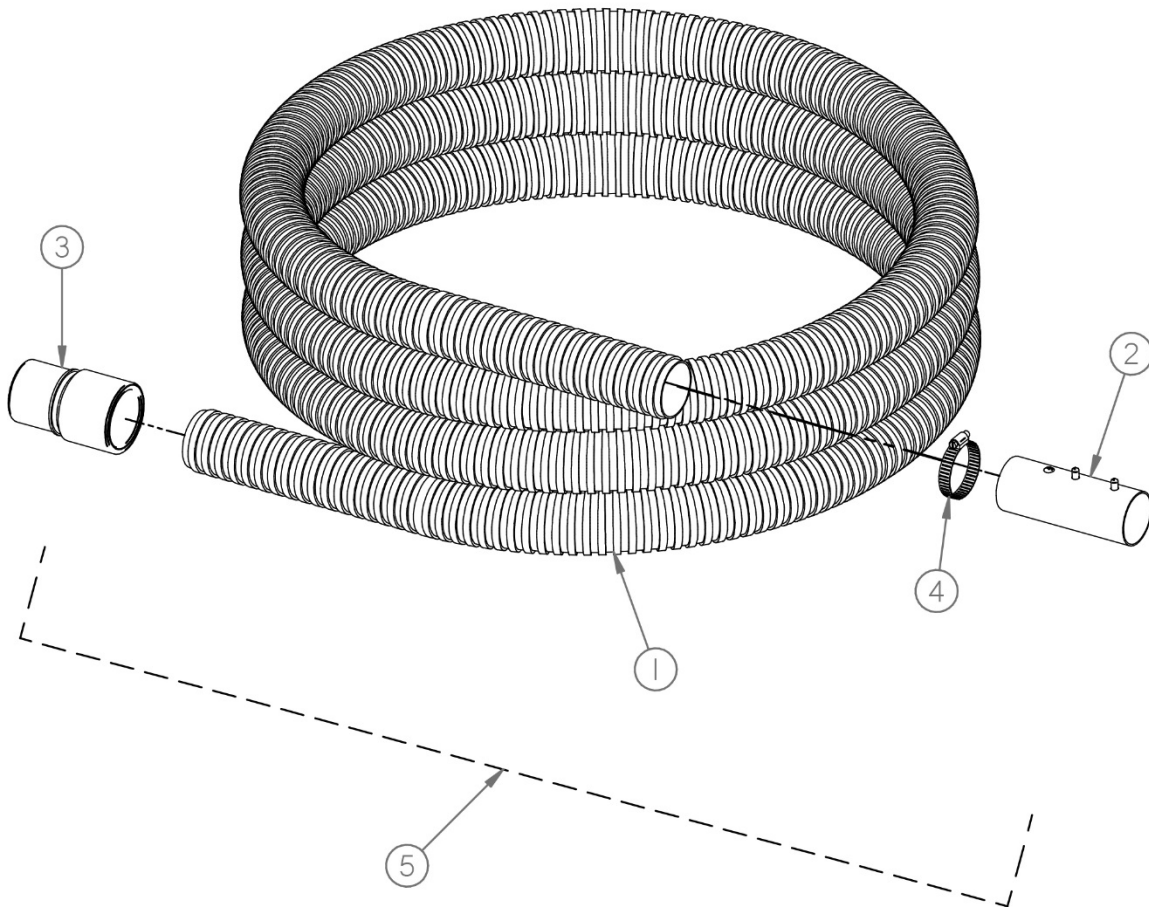
Replacement Parts Diagram Dust Pan Linkage VS220 DUST-COLLECT-R®



Replacement Parts Diagram Dust Pan Linkage VS220 DUST-COLLECT-R®

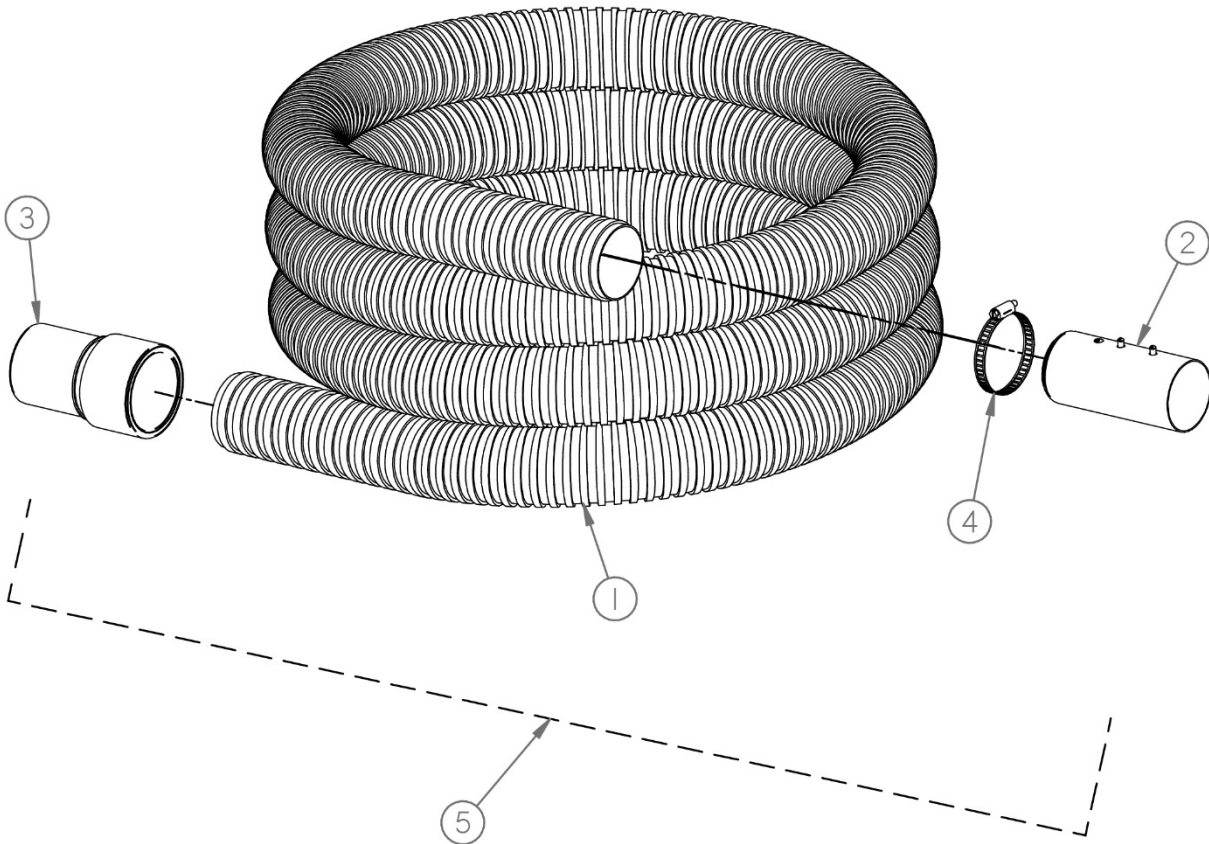
Reference Number	Part Number	Description	Quantity
1	VS220-0380	Arm, Linkage	2
2	VS220-0390	Assembly, Arm, Bearing	2
3	VS220-0080	Lever, Release, Pan, Dust	1
4	VS220-0410	Inlet, 2D	1
5	VS220-0420	Deflector, Inlet, 2D	1
6	VS220-0430	Inlet, 3D	1
7	VS220-0440	Deflector, Inlet, 3D	1
8	22020600	Pin, Cotter, 1/8 X 3/4	6
9	23060600	Pin, Clevis, 3/8 X 3/4, ZY	6
10	55060800	BHSCS, 3/8-16 X 1, ZY	2
11	17060000	Washer, Flat, 3/8, ZY	2
12	53060000	Nut, Nylok, 3/8-16, ZY	2
13	90060000	Nut, Acorn, 3/8-16, ZY	2
14	VS220-0400	Bushing, Linkage	8
15	60030500	SHCS, #10-24 X 5/8, ZY	4
16	15040400	HHCS, 1/4-20 X 1/2, ZY	4

Replacement Parts Diagram 2 Inch Hose Assembly VS220 DUST-COLLECT-R®



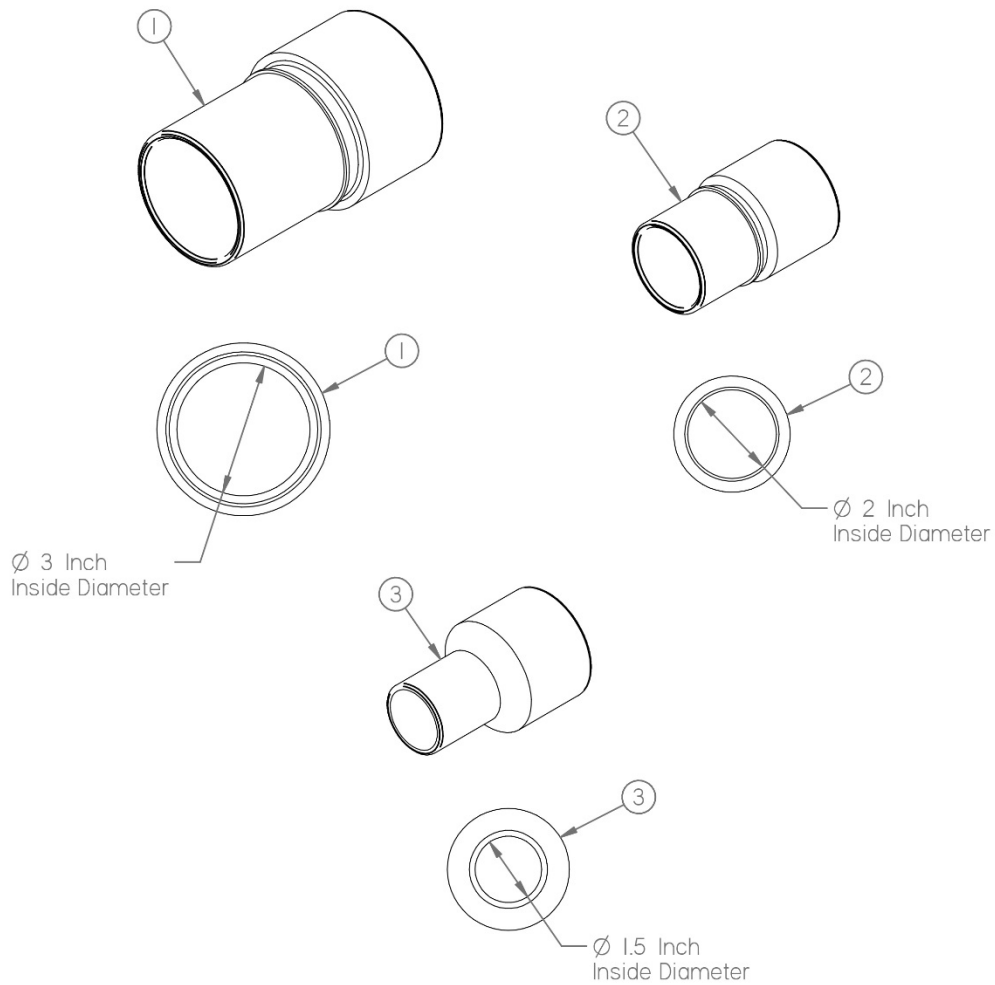
Reference Number	Part Number	Description	Quantity
1	VS220-1100-010	Hose, Helix, 2D, 300L	1
2	VS220-1100-020	Coupler, Hose, Steel, 2D	1
3	VS220-1100-030	Coupler, Helix, Plastic, 2D	1
4	56320000	Clamp, Hose, 2D	1
5	VS220-1100A	Assembly, Hose, 2D, 300L, (Includes Ref. 1, 2, 3 & 4)	1

Replacement Parts Diagram 3 Inch Hose Assembly VS220 DUST-COLLECT-R®



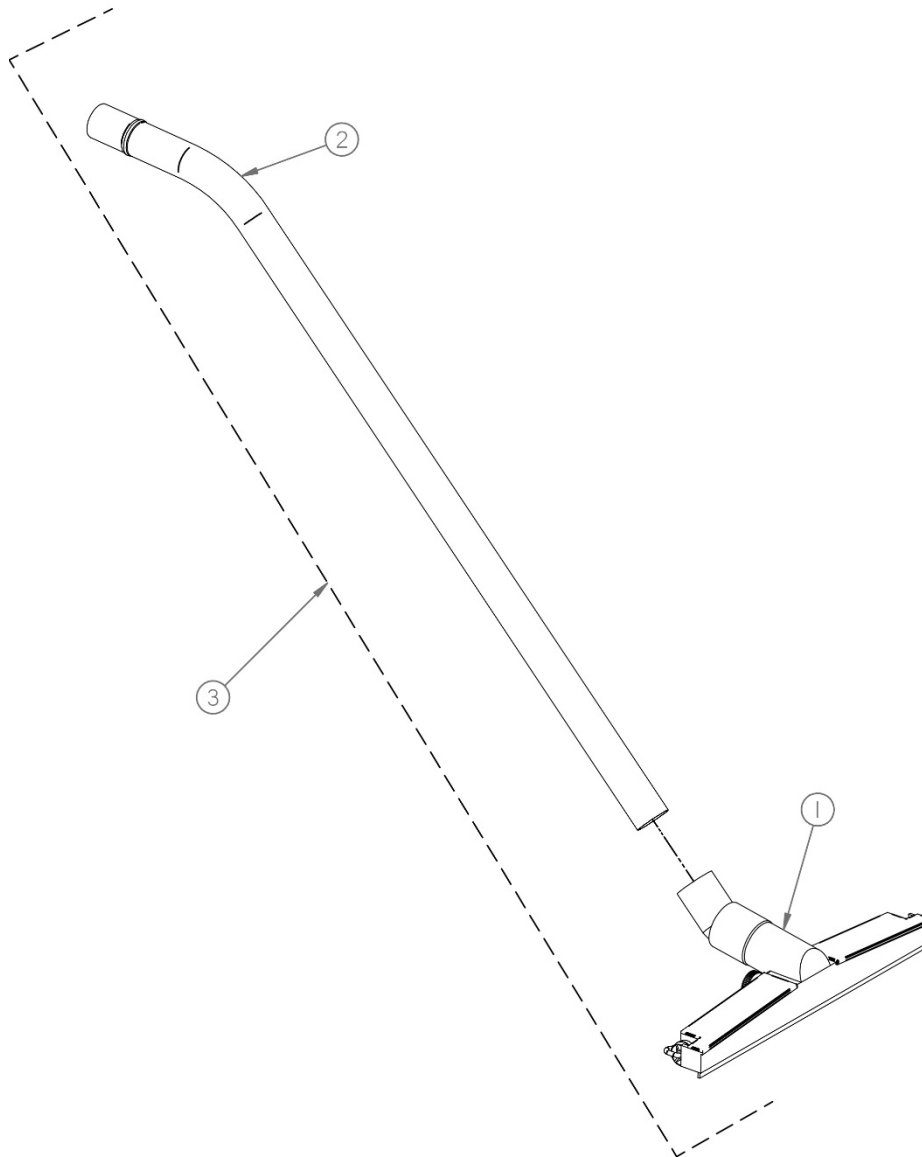
Reference Number	Part Number	Description	Quantity
1	VS220-1000-010	Hose, Helix, 3D, 300L	1
2	VS220-1000-020	Coupler, Hose, Steel, 3D	1
3	VS220-1000-030	Coupler, Helix, Plastic, 3D	1
4	56640000	Clamp, Hose, 4D	1
5	VS220-1000A	Assembly, Hose, 3D, 300L, (Includes Ref. 1, 2, 3 & 4)	1

Replacement Parts Diagram Hose Couplers & Reducers VS220 DUST-COLLECT-R®



Reference Number	Part Number	Description	Quantity
1	VS220-1000-030	Coupler, Helix, Plastic, 3D	1
2	VS220-1100-030	Coupler, Helix, Plastic, 2D	1
3	VS220-0260	Cuff, Reducer, 2D To 1.5D	1

Replacement Parts Diagram 2 Inch Dust Wand Assembly VS220 DUST-COLLECT-R®



Reference Number	Part Number	Description	Quantity
1	VS220-0250-010	Tool, Floor	1
2	VS220-0250-020	Wand	1
3	VS220-0250A	Assembly, Wand, Dust, 2D, (Includes Ref. 1 & 2)	